



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.9501

Job Sheet 204837



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/20/19

Job Tracking No:

Due Date: 2/28/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/28/20		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3 ✓	DAS
							Packaging 1 - 4	80
							Packaging 1 - 5	9-89
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Container No: S265098



Part: 646.9501

Job No: 204837

Serial No/Batch: S265098

Revision:

Inspector:

Exp Date: 08/16/2020

Instructions: FAA STC SR02271LA 14/08/07 T6 STC SH10.

Plex 2/24/20 12:45 PM dart.decosse.nancy

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	2/28/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS
					Packaging 3 - 26 - B4B	72
					Packaging 3 - 27 - B4B	9-89
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
					Packaging 3 - 37 - B4B	21
135	DC - 1 - B4B	1 pcs	2/28/20	0.00 0.00	DC - 1 - B4B	9-89
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	2/28/20	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21
Part Op 110 - Pick Kit						
						MAR 20 2020
						MAR 20 2020

MAR 2 0 2020

MAR 2 0 2020

- Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101
 135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501
 140 - QC21- Final Inspection - Work Order Release

(014777)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5231359 (Exp date 9-30-2020) ✓
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5231362 (Exp date 9-30-2020) ✓
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	523461 (Exp date 9-30-2020) ✓
646.9601	Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5264196 ✓
646.9602 ✓	Lower Cutter Assembly High	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5257378 ✓
646.9810	Deflector	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5256696 ✓
646.9910 ✓	Struts	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5247268 ✓
647.0110 ✓	Roof Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5250818 ✓
647.0111 ✓	Panel	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5250884 ✓
647.0112	Strut Bracket	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	5258631 ✓
647.0113 ✓	Strut Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5250979 ✓
647.0114 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5022828 ✓
647.0115 ✓	Clip	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5022827 ✓
647.0116 ✓	Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5249941 ✓
647.0210 ✓	Rail	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5254071 ✓
647.0310	Channel	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5253709 ✓
647.0410	Tube	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5258642 ✓
647.1210 ✓	Screen	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5255873 ✓
AN3-10A ✓	BOLT	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5249345 ✓
AN3-11A ✓	Bolt	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5249339 ✓
AN3-3A ✓	Bolt	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	523401 ✓
AN743-13 ✓	Bracket	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5257228 ✓
CCR264SS-3-06 ✓	Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5255150 ✓
CCR264SS3-04 ✓	Rivet	1 Ea (7 ea) 12x ✓	110-Packaging 1 - Pick Kit	5258464 ✓
CCR264SS3-202 ✓	Rivet, Cherry	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5255090 ✓
CR3212-4-404 ✓	Cherry Rivet	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5209536-1 ✓
CR3212-5-4 ✓	Cherry Rivet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5020639 ✓
CR3213-4-05 ✓	Rivet	26 Ea (26 ea) ✓	110-Packaging 1 - Pick Kit	5210651 ✓
CR3213-4-1 ✓	Cherry Rivet	14 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	5248037 ✓
CR3213-4-202 ✓	Cherry Rivet	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	5239754 ✓
CR3213-4-303 ✓	Rivet, Cherry	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	5249281 ✓
CR3213-4-4 ✓	Rivet, Cherry	19 Ea (19 ea) ✓	110-Packaging 1 - Pick Kit	5235463 ✓
CR3213-4-6 ✓	Rivet	20 Ea (20 ea) ✓	110-Packaging 1 - Pick Kit	5250558 ✓
MS21042-08	Use Ms21042L08 ✓	54 Ea (54 ea) ✓	110-Packaging 1 - Pick Kit	5250462 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea) ✓	110-Packaging 1 - Pick Kit	5248081 ✓
MS21047-3 ✓	Nut Plate	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5216288 ✓
MS21059-3 ✓	Nut Plate	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123900-3 ✓
MS21059L08 ✓	Nut	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5016505 ✓
MS24694-S8 ✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5021952 ✓
MS27039-08-06 ✓	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5006962 ✓
MS27039-08-09 ✓	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5021953 ✓
MS27039-08-11 ✓	Screw	43 Ea (43 ea) ✓	110-Packaging 1 - Pick Kit	5020601 ✓
MS27039-08-12 ✓	Screw	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5124326-1 ✓
MS27039-08-13 ✓	Screw	6 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5123937 ✓
MS27039-1-08 ✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5235222 ✓
MS27039-1-11 ✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5019321 ✓
MS35842-11 ✓	Hose Clamp	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5019322 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	62 Ea (62 ea) ✓	110-Packaging 1 - Pick Kit	5237779 ✓
NAS1149FN832P ✓	Washer (AN960-8)	111 Ea (111 ea) ✓	110-Packaging 1 - Pick Kit	5248080 ✓
NAS1835-08	Insert	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5020605 ✓
CCR264SS-3-04 ✓	Nutplate Rivet	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5207394 ✓

N/A

(le même plus haut)
12x au total

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	45	0
	600.0991	1	48	0
	600.1012	1	21	0
	646.9601	1	5	0
	646.9602	1	18	0
	646.9810	1	23	0
	646.9910	4	70	0
	647.0110	1	17	0
	647.0111	1	16	0
	647.0112	8	34	0
	647.0113	2	26	0
	647.0114	1	58	0
	647.0115	1	52	0
	647.0116	2	36	0
	647.0210	1	22	0
	647.0310	2	30	0
	647.0410	1	6	0
	647.1210	1	19	0
	AN3-10A	8	424	0
	AN3-11A	8	427	0
	AN3-3A	1	379	0
	AN743-13	1	40	0
	CCR264SS-3-04	5	163	0
	CCR264SS-3-06	8	244	0
	CCR264SS3-04	7	79	0
	CCR264SS3-2	4	268	0
	CR3212-4-4	1	31	0
	CR3212-5-4	8	149	0
	CR3213-4-05	26	319	0
	CR3213-4-1	14	231	0
	CR3213-4-2	18	447	0
	CR3213-4-3	18	571	0
	CR3213-4-4	19	1,289	0
	CR3213-4-6	20	414	0
	MS21042-08	54	2	0
	MS21042-3	17	355	0
	MS21047-3	6	606	0
	MS21059-3	2	125	0
	MS21059L08	4	103	0
	MS24694-S8	5	208	0
	MS27039-08-06	4	282	0
	MS27039-08-09	4	159	0
	MS27039-08-11	43	926	0
	MS27039-08-12	2	406	0
	MS27039-08-13	6	285	0
	MS27039-1-08	5	414	0
	MS27039-1-11	5	197	0
	MS35842-11	1	36	0
	NAS1149F0332P	62	5,087	0
	NAS1149FN832P	111	5,345	0
	NAS1835-08	4	59	0

Part Specifications

Specifications could not be found.

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NOTES:

1 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

UNINCORPORATED ECN(S)

02729, 02736, 03047

DETAIL A

DETAIL B

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
1	1	49	601.1066 RIVET	CR3212-4-4	
1	1	48	600.0991 MAGNABOND 6378 PART B		
1	1	47	600.0990 MAGNABOND 6398 PART A		
1	1	46	600.1012 SEALANT	PP-1428 CLASS B	
5	5	45	601.1949 SCREW	MS27039-1-11	
2	2	44	601.2989 SCREW	MS27039-0812	
4	4	43	601.2987 SCREW	MS27039-0809	
4	4	42	601.3000 SCREW	MS27039-0806	

QTY	FIND #	PART #	DESCRIPTION	MATL	SPEC.
47	47	41	601.2893 SCREW	MS27039-0811	
1	1	40	601.2982 HOSE CLAMP	MS35842-11	
1	1	39	647.1210 SCREEN		
5	5	38	601.1621 SCREW	MS27039-1-08	
14	14	37	601.2979 RIVET	CR3213-4-1	
4	4	36	601.2984 INSERT	MS1835-08	
4	4	35	601.2277 RIVET	CCF0455-3-02	
8	8	34	601.2983 RIVET	CR3212-5-4	
12	12	33	601.2980 NUTPLATE RIVET	CCF0455-3-04	
1	1	32	601.2822 BOLT	AN3-3A	
1	1	31	601.2985 BRACKET	AN740-13	
2	2	30	601.1900 NUTPLATE	MS21059-3	
6	6	29	601.2988 SCREW	MS27039-0813	
53	53	28	601.2973 LOCKNUT	MS21042-08	
6	6	27	600.0795 NUTPLATE	MS21047-3	
18	18	26	601.0790 RIVET	CR3213-4-3	
18	18	25	601.1039 RIVET	CR3213-4-2	
19	19	24	601.1915 RIVET	CR3213-4-4	
20	20	23	601.2991 RIVET	CR3213-4-6	
26	26	22	601.1183 RIVET	CR3213-4-5	
4	4	21	601.2356 NUTPLATE	MS21059-08	
8	8	20	601.2981 NUTPLATE RIVET	CCF0455-3-06	
17	17	19	601.2943 LOCKNUT	MS21042-3	
16	16	18	601.2826 BOLT	AN3-11A	
46	46	17	601.1607 WASHER	11-1114FF0329	
114	114	16	601.2764 WASHER	11-1114FF0329	
1	1	15	647.0115 CLIP		
1	1	14	647.0114 CLIP		
1	1	13	647.0410 TUBE		
2	2	12	647.0116 DOUBLER		
1	1	11	647.0111 PANEL		
2	2	10	647.0113 STRUT DOUBLER		
8	8	9	647.0112 STRUT BRACKET		
4	4	8	646.9910 STRUT		
2	2	7	647.0310 CHANNEL		
1	1	6	647.0110 ROOF DOUBLER		
1	1	5	647.0210 RAIL		
1	1	4	646.9810 DEFLECTOR		
1	1	3	646.9603 LOWER CUTTER ASSY LOW		
1	1	2	646.9602 LOWER CUTTER ASSY HIGH		
1	1	1	646.9601 UPPER CUTTER ASSY		
1	1	1	206 CABLE CUTTERS KIT LOW		
1	1	1	206 CABLE CUTTERS KIT HIGH		

QTY	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
DESCRIPTION																																																																																																				
MATL																																																																																																				
SPEC.																																																																																																				

APICAL INDUSTRIES
 2608 TEMPLE HEIGHTS DR.
 OCEANSIDE, CA. 92056-3512 (760) 724-5300

206 CABLE CUTTERS KIT

QTY: 1
 PART # 646.9500
 DESCRIPTION 206 CABLE CUTTERS KIT
 MATL N/C
 SPEC. N/C

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02736				SHEET 1 OF 1	
	DWG NO. 646.9500	REV: N/C	PREPARED BY S. HUFF	DATE: 01/06/10	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: CORRECTED PARTS LIST ERRORS					

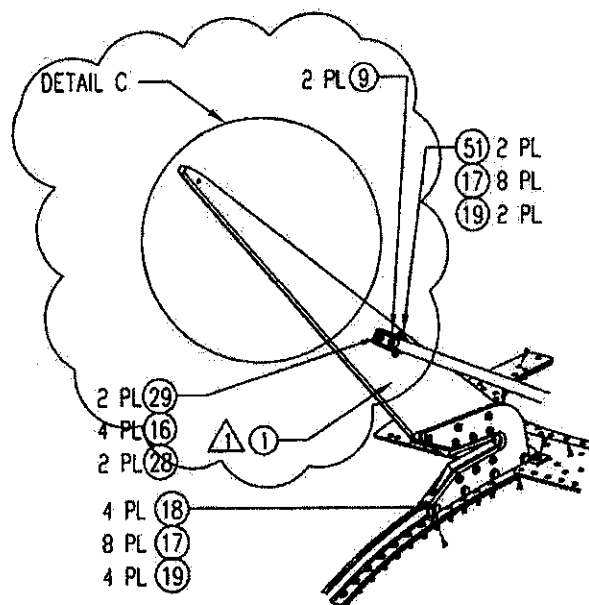
17	R	601.1607	62	62	WASHER	NAS1149F0332P
16	R	601.2764	111	111	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☒ INSTALL INSTRUC ☒ ICA ☐ FMS ☒ BOM						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
						DER REVIEW REQUIRED ☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 03047				SHEET 1 OF 1	
	DWG NO. 646.9500	REV: NC	PREPARED BY J. JACKSON	DATE: 01/24/11	EFFECT ON DWG ☐ INC. ☒ UNINC.	
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY: ENGR <i>[Signature]</i>		MFG <i>[Signature]</i>		QC <i>[Signature]</i>	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE		REASON: ADDED GPS MOUNT KIT, F/N 52. REVISED DRAWING VIEWS. ADDED NOTE <u>2</u> .				
EFF: NEXT ORDER						

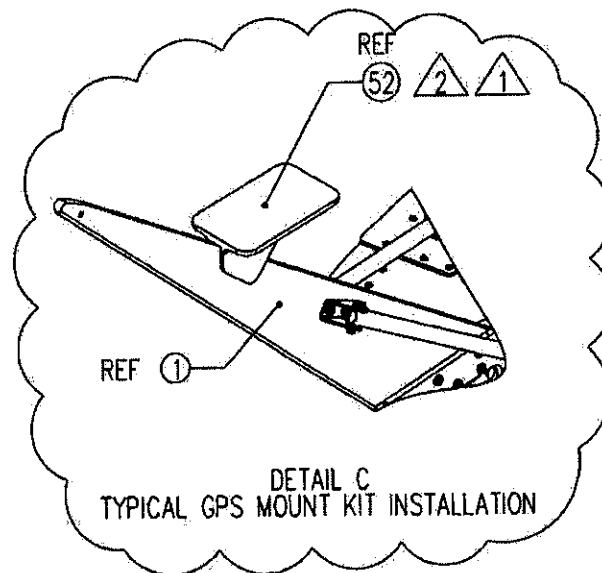
SHEET 1, ZONE B1 IS:

2 AT CUSTOMERS OPTION, INSTALL F/N 52 BY MATCH DRILLING ONTO F/N 1.

SHEET 2, ZONE A3 IS:



SHEET 2, ZONE B2 IS:

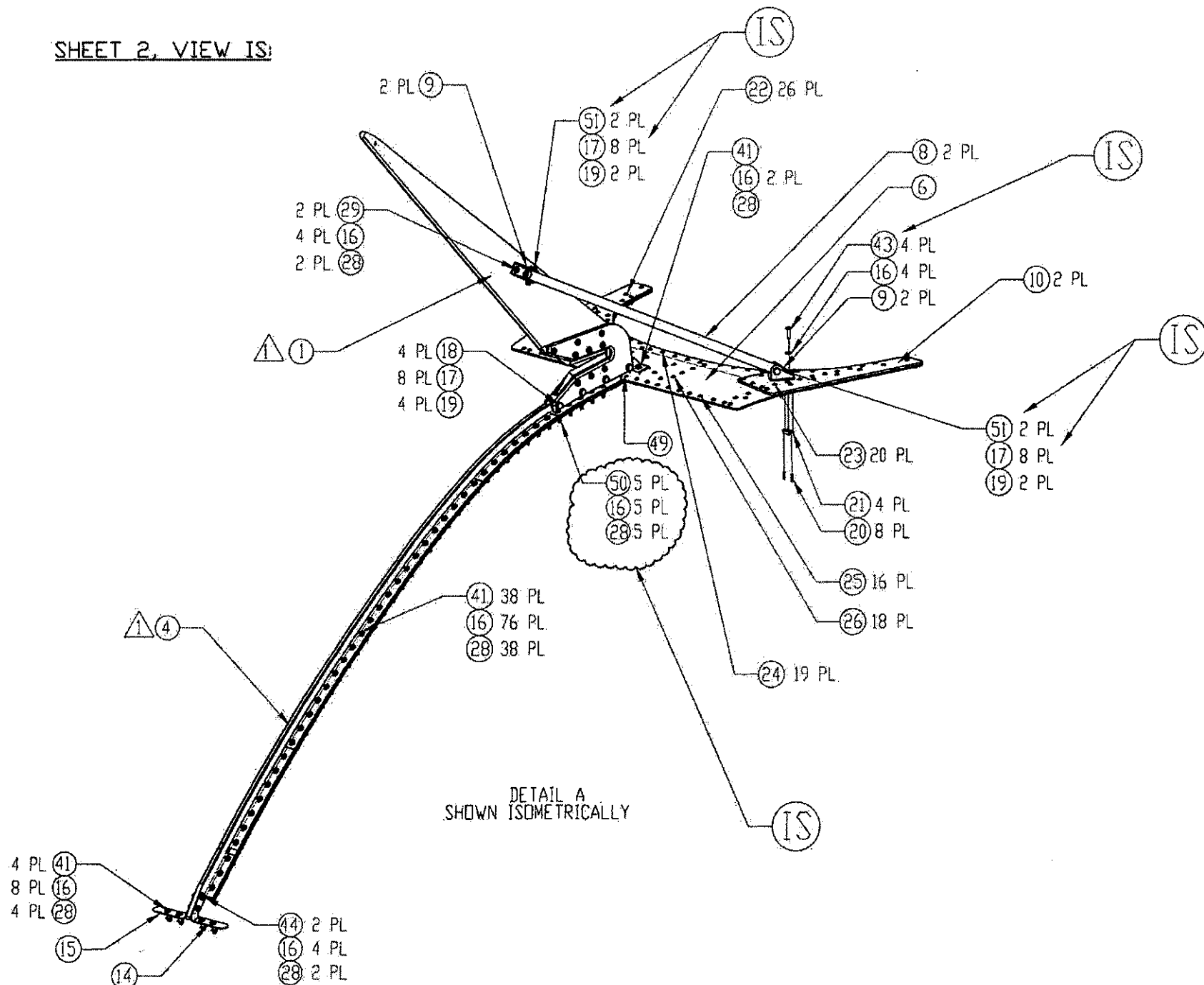


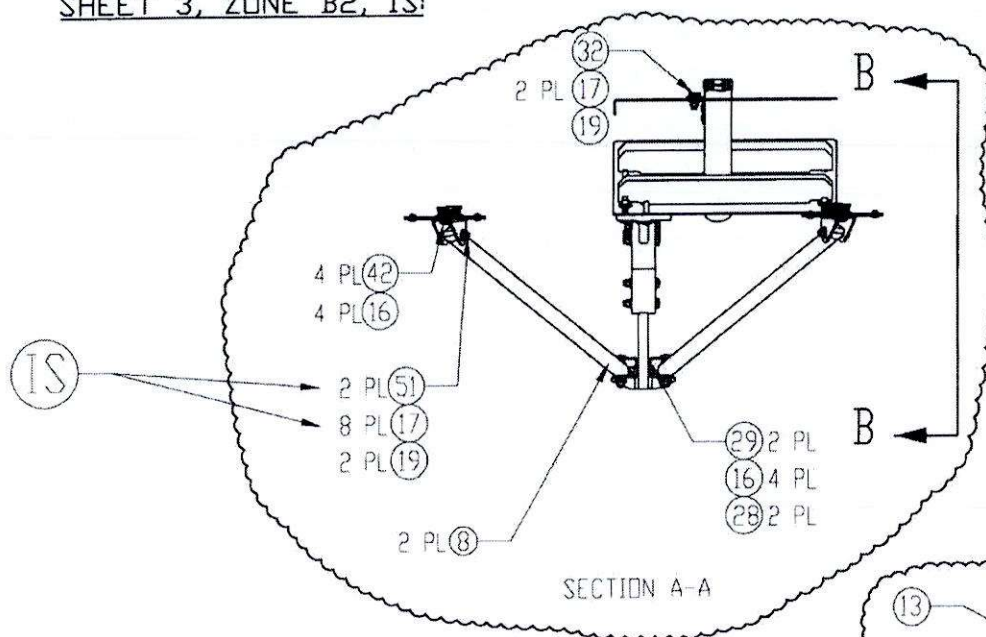
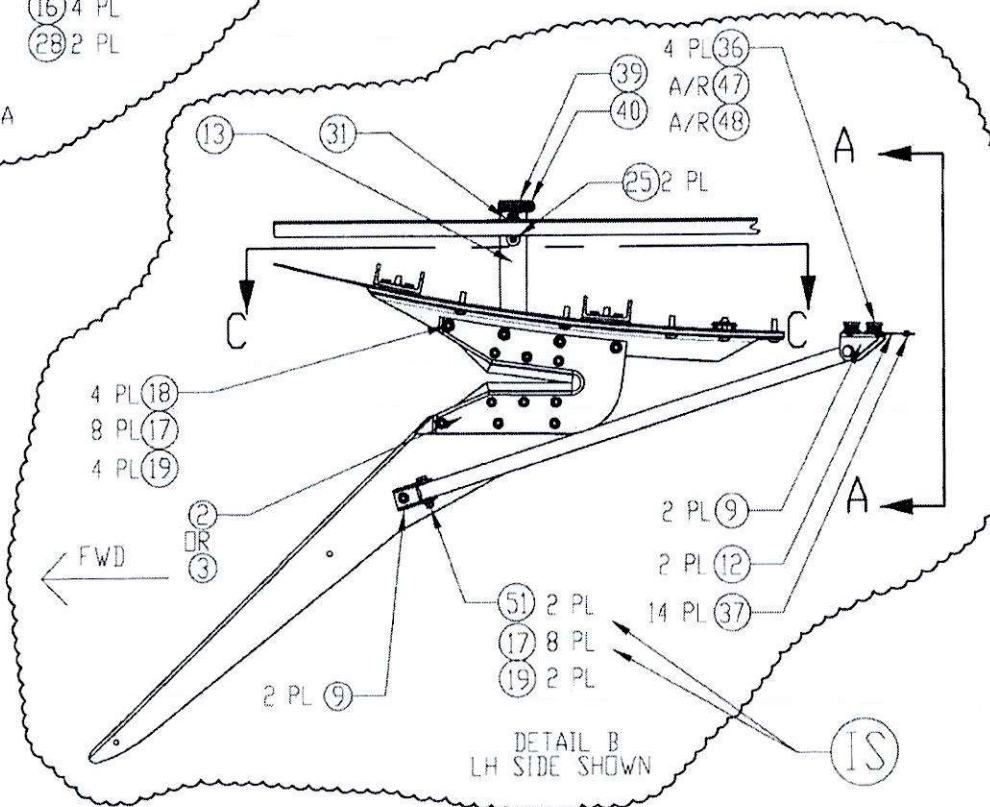
52	A	647.5701	REF	REF	GPS MOUNT KIT	<u>2</u>	
F/N	TC	PART NUMBER	.9502	.9501	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY				
DOCUMENTS EFFECTED:						CHANGE CATEGORY	DER REVIEW REQUIRED
☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☒ BOM						☐ MAJOR ☒ MINOR	☐ YES ☒ NO

APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02729				SHEET 1 OF 3	
	DWG NO. 646.9500		REV: N/C	PREPARED BY S. HUFF	DATE: 12/23/09	EFFECT ON DWG ☐ INC. ☒ UNINC.
	DWG TITLE: 206 CABLE CUTTERS KIT					
	APPROVED BY:	ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER	
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE						
REASON: HARDWARE REVISIONS FROM FIRST INSTALL						

51	A	601.3155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FN832P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION
DOCUMENTS EFFECTED: ☐ MDL ☒ INSTALL INSTRU ☒ ICA ☐ FMS ☒ BOM						CHANGE CATEGORY ☐ MAJOR ☒ MINOR
						DER REVIEW REQUIRED ☐ YES ☒ NO

SHEET 2, VIEW IS:



SHEET 3, ZONE B2, IS:SHEET 3, ZONE D2, IS:

1 2 3 4 5

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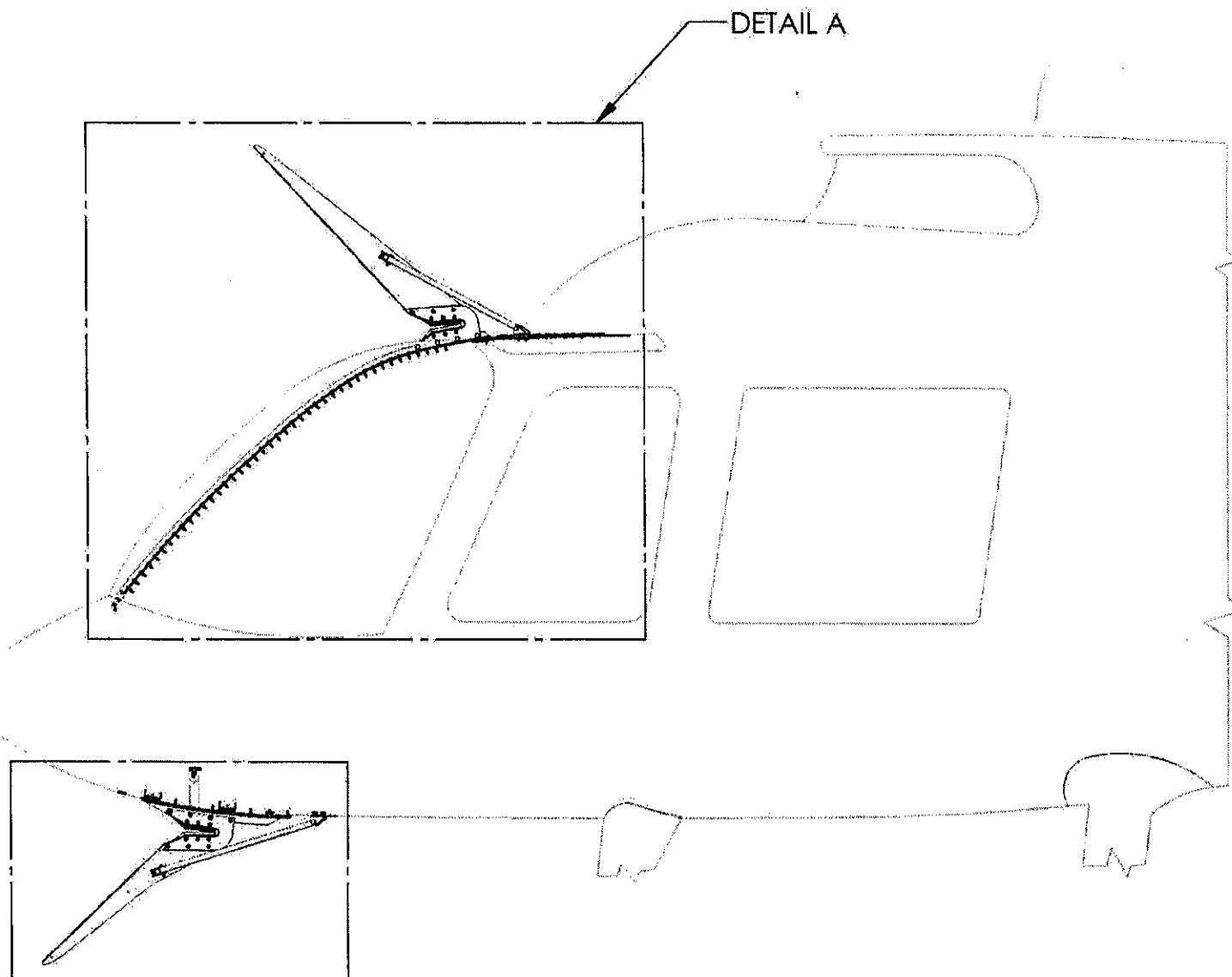
NOTES:

1 AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

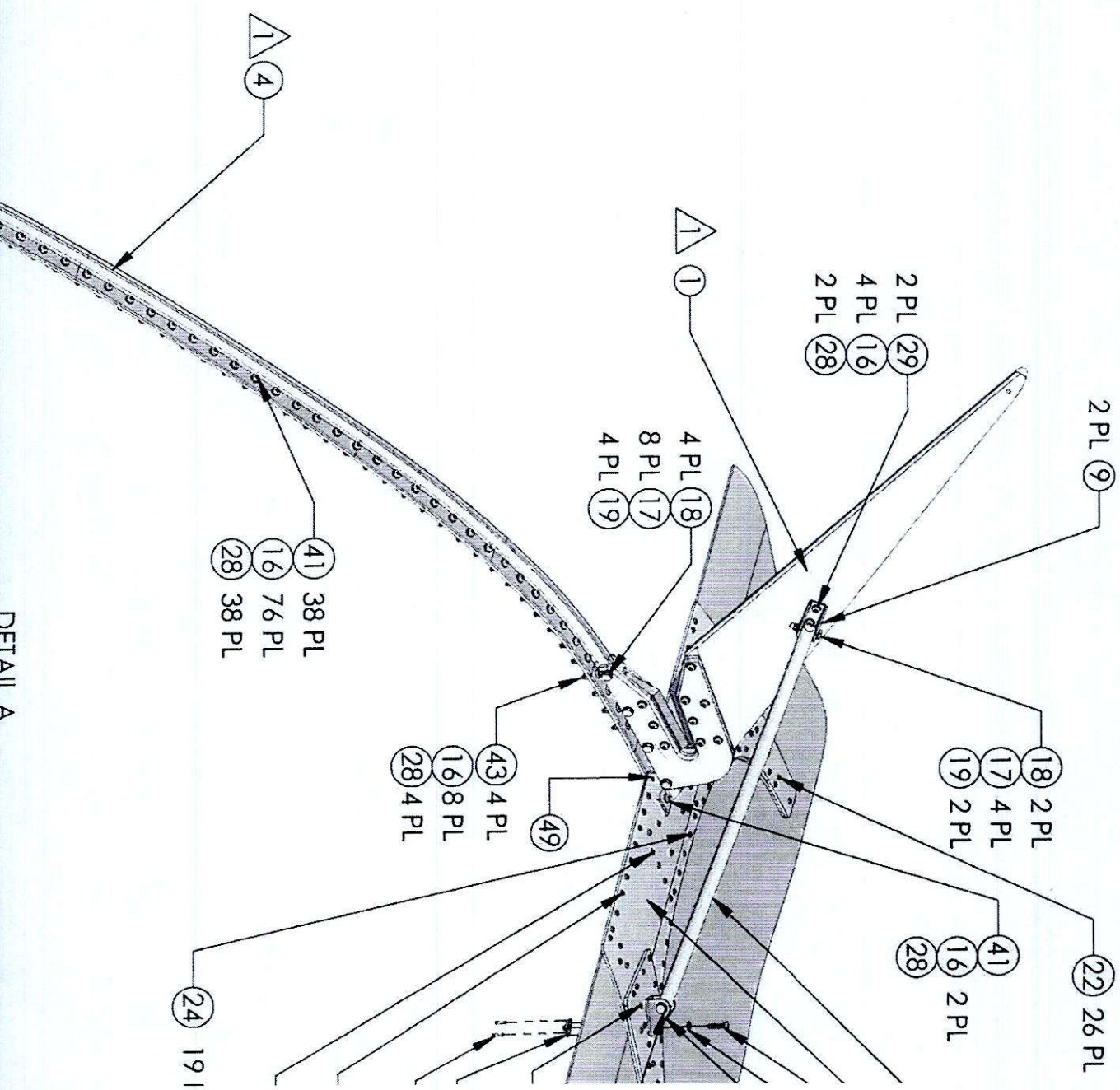
UNINCORPORATED ECN(s)

02729, 02736, 03047

DETAIL A



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